



# The Best View

The Texas Glass Association/North Texas Division

[www.tgantd.com](http://www.tgantd.com)

JUNE 2008

## 2008 Board of Directors

### President, Kirk Lockenour

Arch Aluminum & Glass Co., Inc.  
4400 Cambridge Road  
Ft. Worth, TX 76155  
Phone: 817-785-1220  
Fax: 817-785-1224  
[President@tgantd.com](mailto:President@tgantd.com)

### President Elect, Jason Merritt

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Fax: 972-247-1052  
[Presidenelect@tgantd.com](mailto:Presidenelect@tgantd.com)

### Treasurer, Cliff Helterbran

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110 Tennyson Place  
Coppell, TX 75019  
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Fax: 972-745-0306  
[Treasurer@tgantd.com](mailto:Treasurer@tgantd.com)

### Secretary, Elaine Tschirgi

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Fax: 214-939-2689  
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### Past President, Rick Churchill

B&B Glass  
3214 Belt Line Rd. Ste. 426  
Dallas, TX 75234  
Phone: 972-481-9100  
Fax: 972-481-9108  
[Pastpresident@tgantd.com](mailto:Pastpresident@tgantd.com)

## TGA/NTD Meeting

Tuesday, June 10, 2008



2645 LBJ Freeway  
Dallas, TX 75234  
Phone (972) 243-3363  
Fax (972) 243-6682

6:00 p.m. Cocktails-Drink Tickets \$5.00

6:30 Buffet Dinner and Presentation

\$30.00 Pre-registration by June 9<sup>th</sup>

\$35.00 Registration at the door

Please R.S.V.P. before June 9th to reserve your spot

\*\*\*Board Meeting at 4:30 p.m.\*\*\*



## Upcoming Events



- **August 15<sup>th</sup>**  
Casino Night

Guest Speaker

- **September 29<sup>th</sup>**  
Golf Tournament

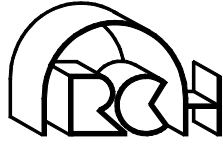
Kirk Tierce

Horton Automatics

- **December 5<sup>th</sup>**  
Christmas Party



# *Letter from the President*



Arch Aluminum & Glass Co., Inc.  
4400 Cambridge Drive  
Fort Worth, Texas 76115  
(817) 785-1220 \* (800) 571-4832  
Fax (817) 785-1224

Here we are again, another month in the books.

Last month we had over 90 people turn out for the Guardian float plant tour. I have personally toured this plant twice as well as two other float facilities. It is one of those tours you learn something different every time.

We have some great events planned in the future. This month come out and ask, listen & learn everything you ever wanted to know about automatic doors.

In July there's no meeting, but in August we have casino night which always seems to draw a crowd. Let's also get the word out about September. It will be on us. Yes the North Texas chapter of the TGA is going to sponsor the dinner and meeting to TGA members. Spread the word, food and learning all for free! The meeting will be on fire codes, something we all need to stay on top of these days.

Have a safe & great summer.

Kirk Lockenour

The Texas Glass Association/North Texas division board of directors would like to extend a sincere Thank You to all our participants involved with the **2008 Annual team Bass Fishing Tournament** held at Caney Cove on Cedar Creek Lake.

Special Appreciation is extended to those who so generously supported and contributed to this annual event:

**Universal Glass Co. (Gold)**

**Dallas Flat Glass Distributors (Gold)**

**DGB Glass, Inc. (Silver)**

**Alecom (Silver)**

**Quality Powder Coating (Silver)**

**Southwestern Glass (Silver)**

**SSI (Bronze)**

In addition we would like to express our deep appreciation for our Corporate Sponsor:

**Door Control Services**

And our platinum Sponsorship:

**Vitro**

And to all those who so generously donated to this year's Tournament as well as all door prize contributors. Please review the following detailed list and consider these companies for your future purchases.

**ACI**

**PPG**

**Bottero**

**Ultrafab, Inc.**

**United States Aluminum**

**Mama's Daughters'**

**Agalite Bath Enclosures**

**Fasco Hardware**

**H.B. Fuller**

**Lisec**

**S-M**

**Zee**

**Frank Lowe Rubber & Gasket Co, Inc.**

**RCL**

**GE**

In addition we want to acknowledge the fishing committee members, who were instrumental in organizing this event: **John Heim, Rick Day, Paul Sheppard, and Rick Schwaab.**

This fishing tournament is just one example of what can be accomplished if we all work together toward a common goal!

Thank you for all your efforts and active participation.

## Now, laser-induced stress separation for cutting glass cost-efficiently

Fraunhofer scientists have come up with a way to cut glass with superior edge quality cost-efficiently.

Lead researcher Dr. Rainer Kubler says that his approach is based on a laser-induced stress separation process that causes minimal damage to flat glass.

He points out that in the conventional process used to cut flat glass, a small cutter wheel scores a line into the glass, and pressure is then applied to the glass along this line so that it breaks.

The researcher says that glass splinters coming off in the process produce defects known as micro-cracks, and the glass consequently needs to be reworked by grinding and polishing, which costs time and money.

Nonetheless, damages may remain in the glass that reduce its strength, he adds.

Kubler says that instead of scoring the glass mechanically, his process is based on applying stress.

We have to heat the glass along the required separation line without damaging it. We do it with a CO2 laser, says Kubler, who has been awarded the Joseph-von-Fraunhofer Prize 2008 for his work.

He has revealed that the second part of the secret is to shock-cool the glass by means of a cooling nozzle following right behind the laser beam, blowing cold air onto a specific area of the glass.

The researcher says that the temperature difference creates a stress field, which in turn leads to a crack.

Thereafter, says Kubler, the thermal crack introduced into the surface by this process is opened by bending the glaze plate until it separates.

He says that extensive experience and numerical simulation have helped manage the process and particularly the crack, to produce the crack in a controlled manner and use it as a tool.

Our process has enabled us to produce extremely high-quality glass edges. And flawless, smooth edges mean firmer glass, says Kubler.

He adds that the stability of the edges determines the strength of the entire pane, opening up entirely new [applications](#) for the use of glass panes in architecture.

According to him, the flawless edges may make it possible to make thinner the installed glass panes, without sacrificing any of their reliability

# National Trust for Historic Preservation names Dallas Grand Hotel one of America's most endangered places

*Crown jewel of Hilton hotels vulnerable to encroaching development pressure*

WASHINGTON, D.C. — Tuesday, the National Trust for Historic Preservation named The Statler Hilton Hotel in Dallas, Texas to its 2008 list of America's 11 [Most Endangered Historic Places](#). This annual list highlights important examples of the nation's architectural, cultural and natural heritage that are at risk for destruction or irreparable damage.

When the Statler Hilton opened in downtown Dallas in 1956, it was hailed as the most modern hotel in the country. Its sheer size, bold form and innovative architectural features soon made it an icon of mid-20th-century design. Today, the building, once considered the crown jewel of the Hilton hotels, sits vacant. Located on an increasingly attractive piece of real estate, the Statler Hilton faces an uncertain future as encroaching development pressure heightens the threat of demolition.



The Dallas "Grand"

Spared from demolition in 2003, the Statler Hilton is located across the street from the future site of the city park Main Street Gardens, and adjacent to several large-scale developments. As part of a major revitalization effort for downtown Dallas, construction on the park began a few months ago when an entire city block was cleared, including the parking garage for the hotel.

The property is no longer owned by the Hilton Hotels Corporation. Many other hotel operators have explored the possibility of renovating the hotel, but with no adjacent parking, low ceiling heights and environmental costs, the building remains a challenge. Recognizing that the lack of parking could deter potential buyers, the city's Parks and Recreation Department designed the western half of the new park to accommodate underground parking. The city has publicly stated they would delay construction of the park until funds for an underground lot could be made available. However, a contract with the developers of an adjacent property precludes any such delay.

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The Statler Hilton is emblematic of a number of mid-century modern buildings in large urban areas that are now languishing. Unlike a colonial governor's home or storied battlefield, structures of relatively recent vintage have not engendered similar levels of appreciation. In an effort to protect the Statler Hilton, preservation activists are working to secure its inclusion in the designation of a potential historic district. In addition, Preservation Dallas has drafted a nomination to identify the Statler Hilton as a local landmark. Providing financial incentives such as Federal Rehabilitation Tax Credits to potential buyers is also being explored.

"The Statler Hilton Hotel is a reminder that landmarks of modernism and the recent past play an important role in telling the story of the 20th century," says Richard Moe, president of the National Trust for Historic Preservation. "It would be tragic to lose places that were designed and built during our own lifetime just as we're beginning to acknowledge their importance as part of our history."

Completed in 1956 at a cost of \$16 million, the Statler Hilton was the first major hotel built in Dallas in nearly three decades and the largest convention facility in the South. The hotel, with 1,000 guest rooms and a ballroom fit for 2,200 people, boasted unheard of luxuries such as elevator music, a roof-top swimming pool and custom 21" Westinghouse TVs in every room. Designed by New York architect William Tabler, it was the first glass-and-metal hotel in the nation. The Y-shaped building employed a flat-slab structural system, the first full application of its kind, which reduced the number of columns and footers needed. Tabler was also one of the first in the country to use a thin-skinned curtain wall design consisting of 1 3/8" panels made of glass and porcelain coated metal. Its innovative features made it a significant contributor to the Modern movement in Dallas, and for the state of Texas.

America's 11 Most Endangered Historic Places has identified 200 threatened one-of-a-kind historic treasures since 1988. While a listing does not ensure the protection of a site or guarantee funding, the designation has been a powerful tool for raising awareness and rallying resources to save endangered sites from every region of the country. Whether these sites are urban districts or rural landscapes, Native American landmarks or 20th-century sports arenas, entire communities or single buildings, the list spotlights historic places across America that are threatened by neglect, insufficient funds, inappropriate development or insensitive public policy. At times, that attention has garnered public support to quickly rescue a treasured landmark, while in other instances; it has been the impetus of a long battle to save an important piece of our history.

Adapted from [www.usgnn.com](http://www.usgnn.com)

For Membership Inquiries contact:  
John or Monica Lamb 972-241-0116

## Membership List June-08

\*\*Current 2008 Membership  
Noted in Green Font\*\*

### AAA Glass & Mirror

Jerry Wright  
2405 Benbrook Blvd.  
Fort Worth, TX 76110  
Phone: 817-924-4444  
Fax: 817-924-3281

### AGC-Flat Glass North America, Inc.

Linda Marasco  
1201 Hwy 67 E  
Alvarado, TX 76009  
Phone: 800-777-5171  
Fax: 817-783-7123

### Alpha Glass & Mirror Co.

Gifford Olin  
6122 Wyche Blvd.  
Dallas, TX 75235  
Phone: 214-637-5500  
Fax: 214-637-5511

### Amersol, Inc.

Rick Dietel  
9750 Skillman  
Dallas, TX 75243  
Phone: 214-503-9977  
Fax: 214-503-0220

### Automatics LLC

Ray Olson  
1350 Manufacturing St. Ste. #109  
Dallas, TX 75207  
Phone: 800-431-8413  
Fax: 214-393-5996

### BGR Specialties

Garner Roberts  
3149 Lackland Rd.  
Fort Worth, TX 76116  
Phone: 817-763-5831  
Fax: 817-731-0625

### Advanced Glass System

Gary Fagan  
2842 Handley Ederville Rd.  
Richland Hills, TX 76118  
Phone: 817-589-7702  
Fax: 817-595-1386

### Alecom Metal Works

Jeff Cates  
526 N Britian Rd.  
Irving, TX 75061  
Phone: 972-438-1032  
Fax: 972-579-3025

### Alpha Insulation & Waterproofing

Chuck Jahant  
1010 E. Dallas Rd.  
Grapevine, TX 76051  
Phone: 972-446-2600  
Fax: 972-245-7974

### Arch Aluminum & Glass Co Inc.

Kirk Lockenour  
4400 Cambridge Rd.  
Fort Worth, TX 76155  
Phone: 817-785-1220  
Fax: 817-785-1224

### Automatic Door Systems

Terry Smith  
2207 Joe Field Rd.  
Dallas, TX 75229  
Phone: 972-484-5144  
Fax: 972-243-4078

### City Glass and Mirror

James Cain  
233 S.E. 14th Street  
Grand Prairie, TX 75051  
Phone: 972-264-5605  
Fax: 972-264-6385

### Aetna Glass Company

Tony Ash  
1701 N Greenville Ave #400  
Richardson, TX 75081  
Phone: 972-671-5210  
Fax: 972-671-5235

### Alliance Glass

Gary Lane  
P.O. Box 1587  
Keller, TX 76244  
Phone: 817-379-1936  
Fax: 817-379-1890

### American Glass & Mirror

Bill Turner  
3001 Joyce Dr.  
Fort Worth, TX 76116  
Phone: 817-246-6963  
Fax: 817-246-8850

### Astro Sheet Metal Co.

Arthur Paxton  
205 Sharon  
Irving, TX 75061  
Phone: 972-438-1110  
Fax: 972-721-0177

### B & B Glass

Rick Churchill  
3214 Beltline Rd. Ste. 426  
Dallas, TX 75234  
Phone: 972-481-9100  
Fax: 972-481-9108

### Country Glass & Mirror

Charles Risinger  
3201 Military Pkwy. #A400  
Mesquite, TX 75149  
Phone: 972-216-9100  
Fax: 972-216-9603

**C.R. Laurence, Inc.**

Ryan Humphrey  
2080 Lone Star Drive  
Dallas, TX 75212  
Phone: 214-634-7305  
Fax: 214-631-6519

**D.F.W. Automatic Doors**

J.L. Gilchrist  
P.O. Box 851650  
Mesquite, TX 75185  
Phone: 972-247-4006  
Fax: 972-247-4222

**D.G.B. Glass, Inc.**

Brad Baker  
Box 123470  
Fort Worth, TX 76121  
Phone: 800-894-1955  
Fax: 817-261-9923

**Dallas Flat Glass Distributors**

Tom Holman  
2150 Hutton Dr.  
Carrollton, TX 75006  
Phone: 972-506-9580  
Fax: 972-506-9585

**Dallas Glass & Door Co. Ltd.**

Dallas Owens  
3008 East I-30  
Rockwall, TX 75087  
Phone: 972-772-4915  
Fax: 972-772-4178

**Devco**

Gary Devereax  
P.O. Box 151045  
Arlington, TX 76015  
Phone: 817-467-4234  
Fax: 817-467-4325

**Door Control Services**

Don Gilchrist  
321 Van Zandt Co Rd. 4500  
Ben Wheeler, TX 75754  
Phone: 903-833-5815  
Fax: 903-833-5282

**Fleetwood Windows & Doors**

John Lanigan  
625 Raven Lane  
Coppell, TX 75019  
Phone: 214-668-3050  
Fax: 972-462-0294

**FTS**

Don Haerer  
13531 Floyd Circle  
Dallas, TX 75243  
Phone: 214-869-1066  
Fax: 972-792-7149

**Garland Glass & Mirror**

Raman Lad  
310 Gautney St.  
Garland, TX 75040  
Phone: 972-276-6524  
Fax: 972-494-1272

**Guardian Industries**

John Maxson  
3801 S. 287  
Corsicana, TX 75109  
Phone: 903-872-4871  
Fax: 903-874-8647

**H&E Lift-Grand Prairie**

3040 Roy Orr Blvd.  
Grand Prairie, TX 75050  
Phone: 972-642-9766

**Haley-Greer, Inc.**

Jeff Benson  
22570 Lombardy  
Dallas, TX 75220  
Phone: 972-556-1177  
Fax: 972-556-1384

**Hall Sales Co.**

Jake Hall Sr.  
3333 CR 4040  
Whitewright, TX 75491  
Phone: 903-965-7610  
Fax: 800-235-2073

**Helterbran Associates**

Cliff Helterbran  
110 Tennyson Pl.  
Coppell, TX 75019  
Phone: 972-745-0026  
Fax: 972-745-0306

**Hilti**

Jesse Saxon  
13635 Stemmons Frwy.  
Farmers Branch, TX 75234  
Phone: 972-345-7318

**Insulation Solutions Contracting, Inc.**

Gene & Penny Wiggs  
3200 Ashford Lane  
McKinney, TX 75070  
Phone: 972-548-7058  
Fax: 972-542-0270

**Jennings Glass Contractors**

Jerry Jennings  
P.O. Box 271025  
Dallas, TX 75227-1025  
Phone: 972-285-0004  
Fax: 972-285-1080

**JPON Glass Co.**

Pat O'Neal  
1825 S. Jupiter  
Garland, TX 75042  
Phone: 214-349-1400  
Fax: 214-349-1314

**Kawneer-Alcoa**

Ken Rossi  
3216 Royalty Row  
Irving, TX 75062  
Phone: 972-438-1212  
Fax: 972-438-5462

**Knowles Door Check**

Brenda Greathouse  
302 Hwy 251 South  
Olney, TX 76374  
Phone: 214-637-2896  
Fax: 940-564-3595

**Larry Bradley Insurance**

1409 Forest Lane  
Garland, TX 75042  
Phone: 972-276-6266  
Fax: 972-276-9954

**Lloyd Consulting & Engineering**

Ken Lloyd  
143 Classon Dr.  
Dallas, TX 75218  
Phone: 214-340-1517  
Fax: 214-340-1519

**MGM Glass Corporation**

Rose Mooneyham  
3207 Peachtree #102  
Balch Springs, TX 75180  
Phone: 972-286-5141  
Fax: 972-557-1760

**M3 Glass Technologies**

Chris Mammen  
2924 Rock Island Rd.  
Irving, TX 75060  
Phone: 972-790-4527  
Fax: 972-790-4544

**North American Glass Dist.**

Elaine Tschirgi  
100 Payne Street  
Dallas, TX 75207  
Phone: 214-939-2690  
Fax: 214-939-2689

**Oak Cliff Mirror & Glass Co., Inc.**

Sam Hill  
2202 N. Beckley Ave.  
Dallas, TX 75208  
Phone: 214-747-4875  
Fax: 214-747-4878

**Oldcastle Glass**

1101 Fountain Pkwy  
Grand Prairie, TX 75050

**Precision Door**

925 22nd Ave. #106  
Plano, TX 75074  
Phone: 972-423-6182

**Quality Automatic Door Service Inc.**

P.O. Box 1539  
Van, TX 75790  
Phone: 800-221-6534  
Fax: 800-503-5566

**Quality Powder Coating, LP.**

Jim Hester  
1838 Forms Dr.  
Carrollton TX 75006  
Phone: 972-488-0635  
Fax: 972-488-0636

**R.E. Watson & Assoc.**

P.O. Box 691  
620 Tower Dr.  
Kennedale, TX 76060  
Phone: 817-478-4401  
Fax: 817-478-3736

**Read Architectural Products LLC.**

Kevin Read  
5601 Democracy Dr. Ste. 220  
Plano, TX 75024  
Phone: 972-378-6700  
Fax: 972-378-6755

**Redbud Glass, Inc.**

Jan Voskamp  
4325 SW 29<sup>th</sup>  
Oklahoma City, OK 73119  
Phone: 800-943-0883  
Fax: 800-813-7991

**Somaca-Dallas**

Harold Zeh  
2750 Electronic Ln.  
Dallas, TX 75220  
Phone: 214-350-0350  
Fax: 214-350-0764

**Soudal-Inc.**

Glenn Kallgren  
8888 Governors Row  
Dallas, TX 75247  
Phone: 214-905-9333  
Fax: 214-905-9332

**Southern Stretch Forming**

David Arthur  
P.O. Box 50047  
Denton, TX 76206  
Phone: 940-591-0410  
Fax: 940-271-0570

**Southwest Glass, Inc.**

Jim Prater  
2333 Glenda Ln.  
Dallas, TX 75229  
Phone: 972-243-0402  
Fax: 972-484-2827

**SSI-Dallas**

Don Moore  
2367 Glenda Lane  
Dallas, TX 75229  
Phone: 972-243-0676  
Fax: 972-243-0693

**Tepeco Contract Glazing, Inc.**

William Keen  
11210 Ables Lane  
Dallas, TX 75229  
Phone: 972-247-1055  
Fax: 972-247-1052

**U.S. Aluminum**

Don Walker  
200 Singleton Dr.  
Waxahachie, TX 75165  
Phone: 800-627-6440  
Fax: 800-289-6440

**United Rentals Aerial Division**

Craig Ruhe  
3130 Spur 482  
Irving, TX 75062  
Phone: 972-579-1590  
Fax: 972-579-1841

**Universal Glass**

John Lamb  
2421 Glenda Ln.  
Dallas, TX 75229  
Phone: 972-241-0116  
Fax: 972-241-3075

**Vistawall Architectural**

Diane Lacy  
803 Airport Freeway  
Terrell, TX 75160  
Phone: 800-869-4567  
Fax: 972-551-6323

**Vitro America**

Greg Ohlers  
12900 Nicholson Rd.  
Farmers Branch, TX 75234  
Phone: 972-484-3691  
Fax :972-620-7530

**YKK AP America**

2025 W. Belt Line Rd. #130  
Carrollton, TX 75006  
Phone: 972-245-9551  
Fax: 972-245-9522

# TEXAS GLASS ASSOCIATION MEMBERSHIP INFORMATION UPDATE

In an effort to update our files and maintain accurate information for each of our members, please forward any changes, corrections or updates to Johnny or Monica Lamb.

Fax: 972-241-3075, email: [monica@universalglasscompany.com](mailto:monica@universalglasscompany.com)

Membership inquiries may be directed to Johnny or Monica Lamb @ 972-241-0116.

Company Name: \_\_\_\_\_

Contact: \_\_\_\_\_

Address: \_\_\_\_\_

\_\_\_\_\_

City, State, and Zip: \_\_\_\_\_

Phone: \_\_\_\_\_

Fax: \_\_\_\_\_

Email: \_\_\_\_\_

Please make the following change(s) to our company information:

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_



# TEXAS GLASS ASSOCIATION

## MEMBERSHIP APPLICATION

Box 92-4302  
Houston, Tx 77292-4302

www.texasglass.org

713-682-3834 (800) 842-2762  
Fax 713-682-4839

Dues are based on the total number of employees (including leased employees) in your company. Please check the appropriate box. Please check the appropriate box for your classification:

*Included in your membership dues is a membership in one of the TGA Divisions (Houston, North Texas). Your membership will be assigned to one of the Divisions based on the County in which your membership is located. If you are located in a county not serviced by one of the Divisions, you will be an "at large" member. If you are a statewide member, you will belong to all divisions, with one vote in each division and one vote on TGA matters.*

Company:	Address:	City, Zip
Phone:	Fax:	E-Mail:
Contact Person:	Title	Home Zip Code: _____ - _____
COUNTY:	(Texas Legislative Information)	

## TGA NEEDS YOU and YOU need TGA!

Membership dues based on number of permanent employees

[ ]	A	1 - 10	\$ 350
[ ]	B	11 - 20	\$ 450
[ ]	C	21 & over	\$ 550

Flat Glass  %      Auto Glass  %

Commercial  %    Multi-story  %    Residential  %

[ ] **Regular membership** - defined as any firm or corporation which is a) engaged in the sale, installation, replacement, or repair of glass products, including but not restricted to architectural glass, auto glass, mirrors and leaded glass; or b) conducting business as glazing contractor. A regular member must maintain glass industry equipment products or supplies, have an established commercial location where business is transacted; maintain proper books of accounts and records; and be registered where required by law.

[ ] **Associate membership** - defined as any individual firm or corporation engaged in the distribution, manufacturing, and/or fabrication of glass products or involved in an industry business closely allied to the glass product industry and which does not qualify for regular membership. Includes manufacturers representatives.

*Included in your membership dues is a membership in one of the TGA Divisions (Houston, North Texas). Your membership will be assigned to one of the Divisions based on the County in which your membership is located. If you are located in a county not serviced by one of the Divisions, you will be an "at large" member. If you are a statewide member, you will belong to all divisions, with one vote in each division and one vote on TGA matters.* COUNTY IN WHICH YOUR BUSINESS RESIDES IS: \_\_\_\_\_

Indicate division: [ ] HOUSTON    [ ] NORTH TEXAS    Sponsor: \_\_\_\_\_

I certify that my company's dues category and location information are correct and agree to abide by the by-laws of the Texas Glass Association and their affiliated divisions.

Signed: \_\_\_\_\_ date: \_\_\_\_\_

Enclosed is our check # \_\_\_\_\_ Please bill \_\_\_\_\_ CHARGE: Visa - \_\_\_ M/C \_\_\_ Discover \_\_\_ AMX \_\_\_.

Card No. \_\_\_\_\_ exp \_\_\_\_\_

Name on Card \_\_\_\_\_

Members dues are not tax deductible as charitable contributions for income tax purposes. However, they may be deductible as ordinary and necessary business expense subject to restriction imposed as a result of association lobbying activities. TGA estimates up to 20% of your 2006 dues, the part affiliated with lobbying, is NOT tax deductible. Consult your tax advisor for details. **First years dues are prorated quarterly.**